

# AN Bolt Torque

## TENSION NUTS

AN-365 and AN-310

Bolt	Tap Size	Ft. Lbs	In. Lbs.
8-36	8-36	12 to 15	144 to 180
AN3	10-32	20 to 25	240 to 300
AN4	1/4-28	50 to 70	600 to 840
AN5	5/16-24	100 to 140	1200 to 1680
AN6	3/8-24	160 to 190	
AN7	7/16-20	450 to 500	
AN8	1/2-20	480 to 690	
AN9	9/16-18	800 to 1000	
AN10	5/8-18	1100 to 1300	
AN12	3/4-16	2300 to 2500	

## SHEAR NUTS

AN-364 and AN-320

Bolt	Tap Size	Ft. Lbs	In. Lbs.
8-36	8-36	7 to 9	84 to 108
AN3	10-32	12 to 15	144 to 180
AN4	1/4-28	30 to 40	360 to 480
AN5	5/16-24	60 to 85	720 to 1020
AN6	3/8-24	95 to 110	1140 to 1320
AN7	7/16-20	270 to 300	
AN8	1/2-20	290 to 410	
AN9	9/16-18	480 to 600	
AN10	5/8-18	600 to 780	
AN12	3/4-16	1300 to 1500	

For oil free cadmium plated steel nuts and bolts