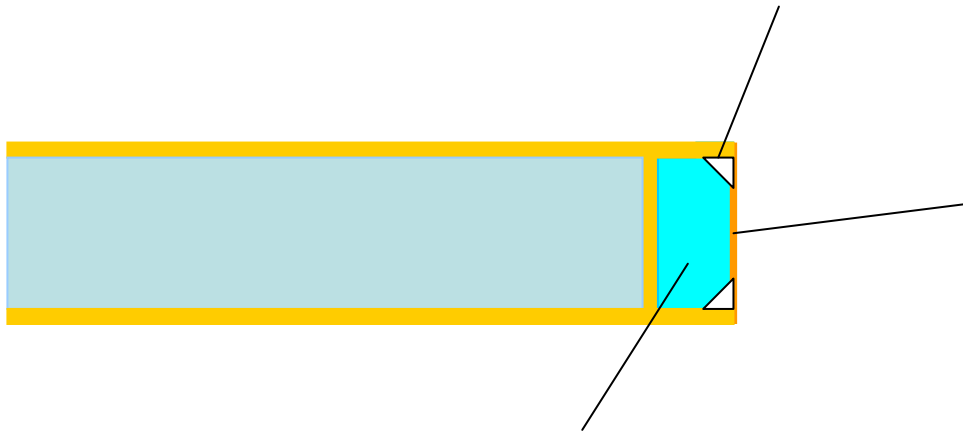


flox corners all around to
provide good bond between bid
end ply and surface skins



1 ply of bid (apply
while flox is wet),
smooth ends with
filler before painting

foam – apply epoxy and
flox on contact surfaces
before inserting